

CARLTON FORGE WORKS

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CODE	SUBJECT	REVISION DATE:
29	TEST PIECE MARKING INSTRUCTION FOR CARLTON FORGE LABORATORY OUTSIDE PROCESSING	05/09/2014
<u>REVISIONS:</u> 08/12/2009 - New Quality Code 05/09/2014 – Removed Retention instructions and added “ marking instruction”		

This Quality Code shall appear on the shop traveler to specify the marking instructions for test material. Reference the following from QWI 16-3.

Marking: All test samples being stored shall be marked with the following for traceability.

- a) Discrete Job number
- b) Heat number
- c) Serial number
- d) Heat Treat Lot number, if required
- e) Date
- f) Grade of Material

Marking Method: Material shall be marked by one of the following methods:

- a) Permanent marking
- b) Vibropeen
- c) Steel stamp

(Note: Test material for retention of 30 years or permanently must be steel stamped or vibropeen method.